



P-22 Ultimate Clutch Bolt

Notes:

- Only install using ARP Assembly Lubricant.
- Do not use an impact driver.
- Use a calibrated torque wrench.
- This bolt is reusable at the specified torque spec.

Recommendations:

- Lap your clutch before installing:
<https://www.instagram.com/p/DA9ZFayvNKe/>
- Get your clutch serviced/balanced.

Instructions:

1. Install the clutch using the most up-to-date procedure from Polaris. Currently, it is to mounth the clutch using the 7520950 bolt torqued to 140ft-lb.
2. Remove the stock bolt.
3. Apply a small amount of ARP Assembly Lube to the threads of the Ultimate Bolt.
4. Install the Ultimate Bolt and torque to 150 ft-lb.
5. If using a Sheave Connector Stub, torque to only 140 ft-lb.